

NOT MEASUREMENT SENSITIVE

MIL-DTL-11589/148G  
15 September 1995  
SUPERSEDING  
MIL-R-11589/148F  
28 March 1994

DETAIL SPECIFICATION SHEET

RIBBON, WORLD WAR I VICTORY MEDAL

This specification is approved for use by all Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of MIL-DTL-11589 listed in that issue of the Department of Defense Index of Specifications and Standards (DoDISS) specified in the solicitation.

COLOR PATTERN

FINISH: Moire

TOTAL WIDTH	NUMBER OF ENDS			FUNCTION OF ENDS	COLOR & CABLE NUMBER		
	1-3/8"	11/16"	2-3/4"		ENDS	FILLING YARN	
1-3/8 in (35.0 mm)	2	2	2	Ground	Brown	HAL 67136	
	2	2	2	Ground	Purple	HP 67115	
	2	2	2	Ground	Brown	HAL 67136	
	2	2	2	Ground	Purple	HP 67115	
	2	2	2	Ground	Brown	HAL 67136	
11/16 in (17.5 mm)	2	2	2	Ground	Purple	HP 67115	
	2	2	2	Ground	Brown	HAL 67136	
	2	2	2	Ground	Purple	HP 67115	
2-3/4 in (70.0 mm)	2	2	2	Ground	Purple	HP 67115	
	2	2	2	Ground	Brown	HAL 67136	
	2	2	2	Ground	Purple	HP 67115	
	2	-	-	Ground	Brown	HAL 67136	
	2	-	-	Ground	Purple	HP 67115	
	2	-	-	Ground	Brown	HAL 67136	
	2	-	-	Ground	Purple	HP 67115	
	2	-	-	Ground	Brown	HAL 67136	
	2	-	-	Ground	Purple	HP 67115	
	2	-	-	Ground	Brown	HAL 67136	
	2	-	-	Ground	Purple	HP 67115	
	2	-	-	Ground	Brown	HAL 67136	
	6	3	10	Ground	Purple	HP 67115	
	2	2	-	Ground	Imperial Blue	HBZ 67175	
	2	2	2	Ground	Purple	HP 67115	
	2	2	2	Ground	Imperial Blue	HBZ 67175	
	2	2	2	Ground	Purple	HP 67115	
	2	-	2	Ground	Imperial Blue	HBZ 67175	
	2	-	2	Ground	Purple	HP 67115	

AMSC N/A

FSC 8455

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

## COLOR PATTERN (Continued)

FINISH: Moire

TOTAL WIDTH	NUMBER OF ENDS			FUNCTION OF ENDS	COLOR & CABLE NUMBER		
	1-3/8"	11/16"	2-3/4"		ENDS		FILLING YARN
-	-	-	2	Ground	Imperial Blue	HBZ 67175	
-	-	-	2	Ground	Purple	HP 67115	
-	-	-	2	Ground	Imperial Blue	HBZ 67175	
-	-	-	2	Ground	Purple	HP 67115	
-	-	-	2	Ground	Imperial Blue	HBZ 67175	
10	4	32	Ground	Imperial Blue	HBZ 67175		
2	2	-	Ground	Victory Medal			
				Blue # 2	HBZ 67174		
2	2	-	Ground	Imperial Blue	HBZ 67175		
2	-	-	Ground	Victory Medal			
				Blue # 2	HBZ 67174		
2	-	-	Ground	Imperial Blue	HBZ 67175		
2	2	-	Ground	Victory Medal			
				Blue # 2	HBZ 67174		
2	2	-	Ground	Imperial Blue	HBZ 67175		
2	-	-	Ground	Victory Medal			
				Blue # 2	HBZ 67174		
2	-	-	Ground	Imperial Blue	HBZ 67175		
2	2	-	Ground	Cannes Blue	HBV 67171		
2	2	-	Ground	Imperial Blue	HBZ 67175		
2	-	-	Ground	Cannes Blue	HBV 67171		
2	-	-	Ground	Imperial Blue	HBZ 67175		
2	2	2	Ground	Ostende Blue	HBU 67170		
-	-	2	Ground	Imperial Blue	HBZ 67175		
-	-	2	Ground	Ostende Blue	HBU 67170		
-	-	2	Ground	Imperial Blue	HBZ 67175		
-	-	2	Ground	Ostende Blue	HBU 67170		
2	2	2	Ground	Emerald	HAC 67128		
-	-	2	Ground	Ostende Blue	HBU 67170		
2	-	-	Ground	Cannes Blue	HBV 67171		
2	-	2	Ground	Emerald	HAC 67128		
-	-	2	Ground	Ostende Blue	HBU 67170		
2	2	-	Ground	Imperial Blue	HBZ 67175		
12	7	26	Ground	Emerald	HAC 67128		
2	2	2	Ground	Mosstone Green	HAB 67127		
2	2	2	Ground	Emerald	HAC 67128		
2	-	2	Ground	Mosstone Green	HAB 67127		
2	-	2	Ground	Emerald	HAC 67128		
2	2	4	Ground	Mosstone Green	HAB 67127		
2	2	2	Ground	Aspic Green	HCJ 67184		
2	2	2	Ground	Mosstone Green	HAB 67127		
2	2	2	Ground	Aspic Green	HCJ 67184		
2	-	2	Ground	Mosstone Green	HAB 67127		
2	-	2	Ground	Aspic Green	HCJ 67184		
-	-	2	Ground	Mosstone Green	HAB 67127		
2	2	2	Ground	Nugget Gold	HAV 67146		
2	-	2	Ground	Aspic Green	HCJ 67184		
2	-	2	Ground	Nugget Gold	HAV 67146		
2	-	2	Ground	Aspic Green	HCJ 67184		
2	-	2	Ground	Nugget Gold	HAV 67146		
2	-	2	Ground	Aspic Green	HCJ 67184		
-	-	2	Ground	Nugget Gold	HAV 67146		

COLOR PATTERN (Continued)

FINISH: Moire

TOTAL WIDTH	NUMBER OF ENDS			FUNCTION OF ENDS	COLOR & CABLE NUMBER		
	1-3/8"	11/16"	2-3/4"		ENDS		FILLING YARN
-	-	-	2	Ground	Aspic Green	HCJ 67184	
-	-	-	2	Ground	Nugget Gold	HAV 67146	
-	-	-	2	Ground	Aspic Green	HCJ 67184	
2	-	-	2	Ground	Nugget Gold	HAV 67146	
2	2	2	2	Ground	Lemon Yellow	HAT 67144	
2	-	-	2	Ground	Nugget Gold	HAV 67146	
2	-	-	2	Ground	Lemon Yellow	HAT 67144	
2	-	-	2	Ground	Nugget Gold	HAV 67146	
2	-	-	2	Ground	Lemon Yellow	HAT 67144	
-	-	-	2	Ground	Nugget Gold	HAV 67146	
-	-	-	2	Ground	Lemon Yellow	HAT 67144	
-	-	-	2	Ground	Nugget Gold	HAV 67146	
-	-	-	8	Ground	Lemon Yellow	HAT 67144	
-	-	-	2	Ground	Nugget Gold	HAV 67146	
-	-	-	2	Ground	Lemon Yellow	HAT 67144	
-	-	-	2	Ground	Nugget Gold	HAV 67146	
-	-	-	2	Ground	Lemon Yellow	HAT 67144	
-	-	-	2	Ground	Nugget Gold	HAV 67146	
-	-	-	2	Ground	Lemon Yellow	HAT 67144	
2	2	2	2	Ground	Nugget Gold	HAV 67146	
2	2	2	2	Ground	Golden Yellow	HD 67104	
2	-	-	2	Ground	Nugget Gold	HAV 67146	
2	-	-	2	Ground	Golden Yellow	HD 67104	
2	-	-	2	Ground	Nugget Gold	HAV 67146	
2	-	-	2	Ground	Golden Yellow	HD 67104	
-	-	-	2	Ground	Golden Yellow	HD 67104	
-	-	-	2	Ground	Nugget Gold	HAV 67146	
-	-	-	2	Ground	Golden Yellow	HD 67104	
-	-	-	2	Ground	Nugget Gold	HAV 67146	
-	-	-	2	Ground	Golden Yellow	HD 67104	
-	-	-	2	Ground	Nugget Gold	HAV 67146	
-	-	-	2	Ground	Yellow	HH 67108	
-	-	-	2	Ground	Golden Yellow	HD 67104	
-	-	-	2	Ground	Yellow	HH 67108	
-	-	-	2	Ground	Golden Yellow	HD 67104	
-	-	-	2	Ground	Yellow	HH 67108	
-	-	-	2	Ground	Golden Yellow	HD 67104	
-	-	-	2	Ground	Yellow	HH 67108	
-	-	-	2	Ground	Orange	HK 67110	
-	-	-	2	Ground	Yellow	HH 67108	
-	-	-	2	Ground	Orange	HK 67110	
2	2	2	2	Ground	Yellow	HH 67108	
-	-	-	2	Ground	Orange	HK 67110	
2	2	2	-	Ground	Golden Orange	HJ 67109	
2	2	2	-	Ground	Yellow	HH 67108	
2	2	2	-	Ground	Golden Orange	HJ 67109	
2	-	-	-	Ground	Yellow	HH 67108	
2	-	-	-	Ground	Golden Orange	HJ 67109	
2	2	2	2	Ground	Orange	HK 67110	
2	2	2	2	Ground	Golden Orange	HJ 67109	
2	-	-	2	Ground	Orange	HK 67110	
2	-	-	2	Ground	Golden Orange	HJ 67109	

## COLOR PATTERN (Continued)

FINISH: Moire

TOTAL WIDTH	NUMBER OF ENDS			FUNCTION OF ENDS	COLOR & CABLE NUMBER		
	1-3/8"	11/16"	2-3/4"		ENDS		FILLING YARN
	-	-	2	Ground	Orange	HK 67110	
	-	-	2	Ground	Golden Orange	HJ 67109	
	-	-	2	Ground	Orange	HK 67110	
	-	-	2	Ground	Golden Orange	HJ 67109	
	-	-	2	Ground	Orange	HK 67110	
	-	-	2	Ground	Golden Orange	HJ 67109	
	-	-	2	Ground	Orange	HK 67110	
	-	-	2	Ground	Golden Orange	HJ 67109	
	-	-	2	Ground	Orange	HK 67110	
	-	-	2	Ground	Golden Orange	HJ 67109	
	-	-	2	Ground	Orange	HK 67110	
	-	-	2	Ground	Golden Orange	HJ 67109	
	2	2	2	Ground	Orange	HK 67110	
	2	2	2	Ground	Paprica	HBA 67151	
	2	2	2	Ground	Orange	HK 67110	
	2	2	2	Ground	Paprica	HBA 67151	
	2	2	2	Ground	Orange	HK 67110	
	2	2	2	Ground	Paprica	HBA 67151	
	2	2	2	Ground	Orange	HK 67110	
	2	2	2	Ground	Paprica	HBA 67151	
	-	-	2	Ground	Scarlet	HL 67111	
	-	-	2	Ground	Paprica	HBA 67151	
	-	-	2	Ground	Scarlet	HL 67111	
	-	-	2	Ground	Paprica	HBA 67151	
	-	-	2	Ground	Scarlet	HL 67111	
	-	-	2	Ground	Paprica	HBA 67151	
	4	2	-	Ground	Paprica	HBA 67151	
	-	-	4	Ground	Scarlet	HL 67111	

TOTAL ENDS: 210 114 322 Total Ends One Repeat

210 114 322 Repeat in reverse

420 228 644 Total Ends

420 ends - Regular Size  
 228 ends - Miniature Size  
 644 ends - Streamer Size

PHYSICAL REQUIREMENTS OF THE FINISHED RIBBON

REGULAR SIZE:

WIDTH: 1-3/8 inch + 1/16 inch - 0 (35.0 mm + 1.6 mm - 0)  
 TOTAL WARP ENDS (Minimum): 420  
 PICKS PER INCH: 40 (2 thread single shot)  
 WEIGHT PER LINEAR YARD (Minimum): 0.29 ounces (8.22 g)  
 LINEAR BREAKING STRENGTH FULL WIDTH (Minimum): 100 pounds (45.4 kg)

MINIATURE SIZE:

WIDTH: 11/16 inch + 1/16 inch - 0 (17.5 mm + 1.6 mm - 0)  
 TOTAL WARP ENDS (Minimum): 228  
 PICKS PER INCH: 40 (2 thread single shot)  
 WEIGHT PER LINEAR YARD (Minimum): 0.145 ounces (4.11 g)  
 LINEAR BREAKING STRENGTH FULL WIDTH (Minimum): 50 pounds (22.7 kg)

STREAMER SIZE:

WIDTH: 2-3/4 inch + 1/16 inch - 0 (70.0 mm + 1.6 mm - 0)  
 TOTAL WARP ENDS (Minimum): 644  
 PICKS PER INCH: 70 (1 thread single shot)  
 WEIGHT PER LINEAR YARD (Minimum): 0.31 ounces (8.79 g)  
 LINEAR BREAKING STRENGTH FULL WIDTH (Minimum): 90 pounds (40.9 kg)

CHANGES FROM PREVIOUS ISSUE: Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Custodians:

Army - IH  
 Air Force - 45  
 Navy - NU  
 Coast Guard - CG

Preparing activity:

Army - IH

Review activities:

Air Force - 32, 82, 99  
 Navy - MC  
 DLA - CT

(Project No. 8455-0815)